



LJ DEVICE CO., LTD.

力臻股份有限公司

LJ DEVICE CO., LTD.

零件規格書 / 承認書

SPECIFICATION FOR APPROVAL

CUSTOMER : _____

DESCRIPTION : Vibration Motor

MODEL : FG-B1234L2708B

CUSTOMER PART NO : _____

APPROVED SIGNATURES

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Rev	Date	Description	Designed	Checked	Approved
A	2020/4/30	Release		Leo	

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规格书内容

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			料号		
			Document No 文件编号: FUGE-2708B	Edition 版本:	2/12
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1. 适用范围/ Applicable Scope

本说明书适用于扁平式永磁直流电机FG-B1234L系列。

This specification applies to Coin Motor DC model FG-B1234L series.

2. 使用条件/ Operating Conditions

项目/Item		规格/Specification
2-1	额定电压 Rated voltage	3.0V DC
2-2	使用电压范围 Operating voltage	2.7~3.3V DC
2-3	旋转方向 Rotation	CW(clockwise) or CCW(contrary clockwise)
2-4	使用环境 Operating environment	-20~+60℃, 0~95%RH
2-5	保存环境 Storage environment	-30~+70℃, 0~95%RH

3. 测定条件/ Testing Conditions

项目/Item		规格/Specification
3-1	温度 Temperature	25±3℃
3-2	湿度 Humidity	65±20% RH
3-3	气压 Air Pressure	1011±40 hPa
3-4	电源	稳压直流电流 Constant DC Current

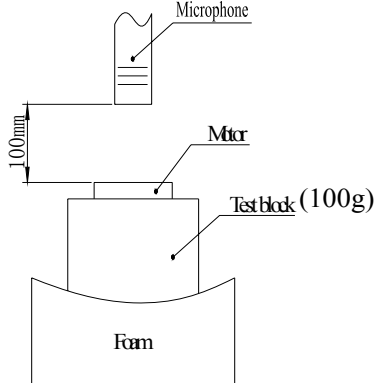
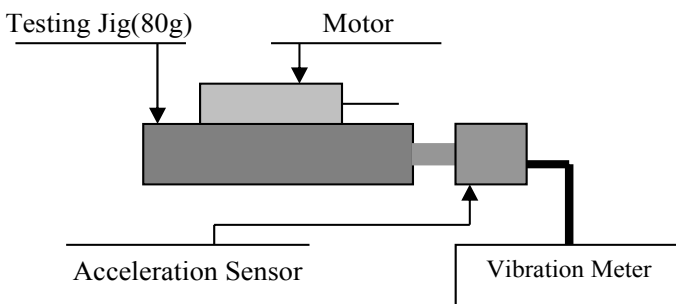
4. 初期电气性能/ Initial Electrical Characteristics

项目/Item		规格/Specification	条件/Condition
4-1	额定转速 Rated Speed	12000±3000rpm	额定电压下和额定负载下。 At rated voltage and rated load.
4-2	额定电流 Rated Current	80 mA Max	
4-3	起动电流 Starting Current	120 mA Max	在最小起动电压下起动 Motor is rotating at min starting voltage.
4-4	起动电压 Starting Voltage	2.3V DC Max	
4-5	绝缘电阻 Insulation Resistance	10MΩ Min	在100V直流下，导线和机壳间测量 At DC 100V between lead wire and case.
4-6	端子阻抗 Terminal Resistance	34Ω±15% (相接触) 60Ω±15% (相串联)	在25℃下 At25℃

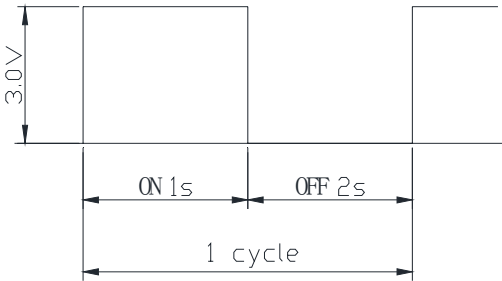
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5. 机械性能/ Mechanical Characteristics




项目/Item		规格/Specification
5-1	底盖偏转强度 Bracket deflection strength	9.8N以上 ≥9.8N
5-2	机械噪音 Mechanical noise	小于50分贝. A计权 ≤50dB (A)
	<p>在额定电压下。 背景噪音：不大于28dB.A计权 电机轴向水平固定在约100g测试夹具上， 拾音器沿轴向正对电机平面。 测试距离10cm At rated voltage and scene noise as 28dB (A)Max, the shaft is horizontally fastened to the test jig (100g). The Microphone faces the plane of motor along The shaft . The distance is 10cm.</p> 	
5-3	Vibration Test 振动测定	<p>1.0±0.2G (AVG)</p> 

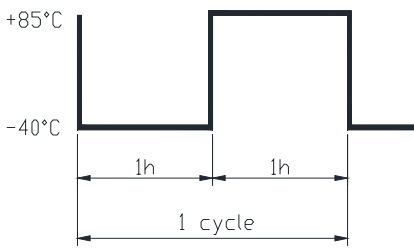
6. 耐久性能/ Reliability Characteristics




项目/Item		规格/Specification	判定标准/Judgment
6-1	寿命 Life	 <p>试验循环 /Test cycle: 64800 cycles</p>	<p>在常温常湿下放置4h后，电机性能应符合以下要求。</p> <p>1)额定转速:指标不低于初始值-30%；不高于初始值+50% 2)额定电流:指标在初始值±30%以内。 3)起动电压:2.3V DC Max直流电压。</p> <p>After 4h exposure in the ordinary temperature and humidity,the motor's performance shoud accord with below requirements:</p> <p>1)Rated speed:Data-30% Initial Min, Data+50% Initial Max. 2)Rated current:Data±30% Max. 3)Starting voltage: 2.3V DC Max</p>

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项目/Item		规格/Specification	判定标准/Judgment
6-2	低温放置 Low Temperature Exposure	温度 /Temperature: $-20 \pm 2^{\circ}\text{C}$ 时间 /Time: 96h	<p>在常温常湿下放置4h后, 电机性能应符合以下要求。</p> <p>1)额定转速:指标在初始值$\pm 30\%$以内。 2)额定电流:指标在初始值$\pm 30\%$以内。 3)起动电压:2.3V DC Max.</p> <p>After 4h exposure in the ordinary temperature and humidity, change rates of the motor's performance should accord with below requirements:</p> <p>1)Rated speed: within $\pm 30\%$ of initial value. 2)Rated current: within $\pm 30\%$ of initial value. 3)Starting voltage: 2.3V DC Max</p>
6-3	湿度放置 Humidity Exposure	温度 /Temperature : $+ 40 \pm 2^{\circ}\text{C}$ 湿度 /Humidity: 90 ~ 95%RH 放置时间 / Exposure time : 96h 无水气凝结 /No condensation of moisture	
6-4	高温放置 High temp. Exposure	温度 /Temperature : $+70 \pm 2^{\circ}\text{C}$ 时间 /Time : 96h	
6-5	振动 Vibration	频率 /Frequency: 10~55Hz 加速度 /Acceleration: 22m/s ² 周期 /Period: 10 Minutes log sweep (1.0G), (10~55~10Hz) 条件 /Condition: This motion shall be applied for a period of 10 minutes in direction of X, Y, Z.	
6-6	自然跌落 Free fall	试验状态: 将马达固定在约100克(包括马达本身)的物体上, 落向水泥地面。 Test state: Set the motor to a block of an approx. 100g weight (including the motor) and drop it onto the concrete floor. Height: 1.5m Direction : $\pm x, \pm y, \pm z$ Number of times: 3 times each direction Shock: 29420m/s ² equivalent to 3000G.	

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项目/Item		规格/Specification	判定基准 / Requirements
6-7	滚筒试验 Barrel roll test	滚筒高度: 1.0M 滚筒次数: 300次. 滚筒速率: 13±1次/分钟 Height: 1.0M Times: 300 times. Speed: 13±1 times/Minute	在常温常湿下放置4h后, 电机性能应符合以下要求。 1)额定转速:指标在初始值±30%以内。 2)额定电流:指标在初始值±30%以内。 3)起动电压:2.3V DC Max. After 4h exposure in the ordinary temperature and humidity, change rates of the motor's performance should accord with below requirements: 1)Rated speed: within ±30% of initial value. 2)Rated current: within ±30% of initial value. 3)Starting voltage: 2.3V DC Max
6-8	热冲击 Heat stock test	 <p>试验循环 /Test cycle:32cycles</p>	在常温常湿下放置4h后, 电机性能应符合以下要求。 1)额定转速:指标在初始值±30%以内。 2)额定电流:指标在初始值±30%以内。 3)起动电压:2.3V DC Max. After 4h exposure in the ordinary temperature and humidity, change rates of the motor's performance should accord with below requirements: 1)Rated speed: within ±30% of initial value. 2)Rated current: within ±30% of initial value. 3)Starting voltage: 2.3V DC Max

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7. 标准测量方法/ Standard Measuring Method



启动测试仪
Start-Work
Test Meter

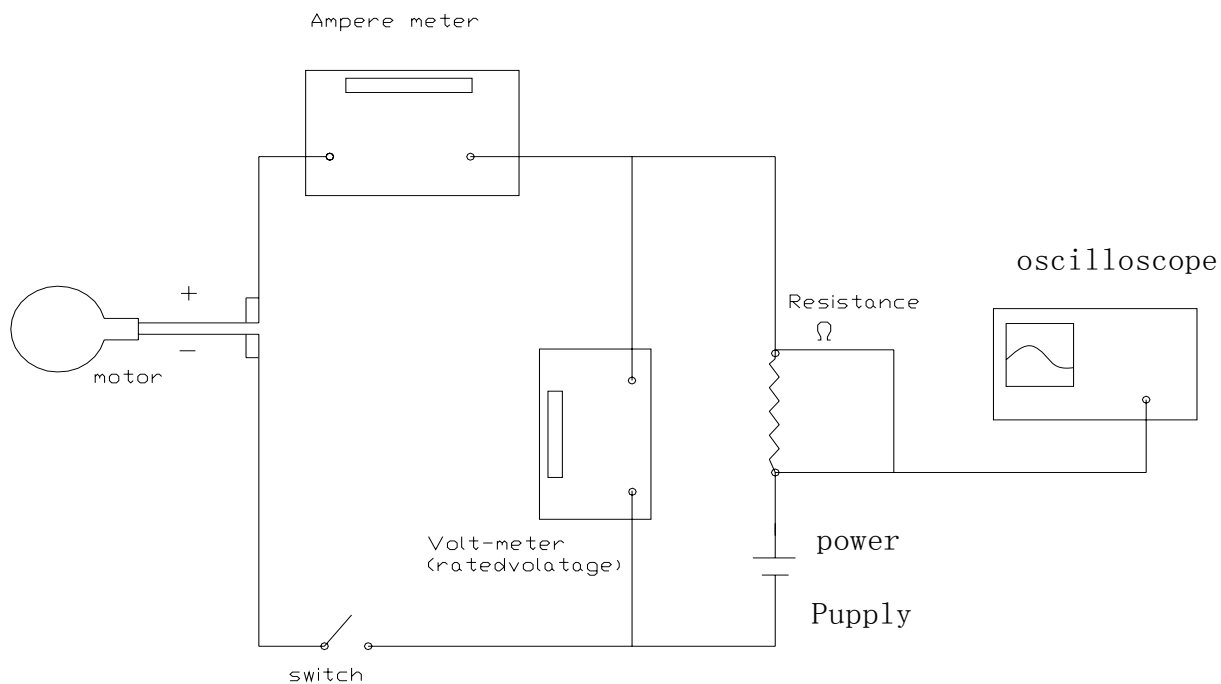
波形脉冲显示
Oscilloscope

马达安放装置
Test Jig (for
Clamping the
Motor in Place)

噪音测试仪
Noise Test Meter

马达综合测试仪
Multi-functional
Test Meter

8. 测量方法及回路图/ Measuring Method & Circuit Map



Dsgd
设计

Chkd
审核

Appd
批准

Part No: **FG-B1234L2708B**

料号

FUGE
张勇
19.08.18

FUGE
陈国栋
19.08.18

FUGE
徐旭
19.08.18

Document No 文件编号: FUGE-2708B

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9. 使用时注意事项/ Caution in Use

9-1 必须按照规格书标准使用,否则性能和寿命都将受到相当减少, 必须注意电压的使用范围。/ The performance and lifetime would be considerably reduced if the operation is not done as per the specification defines. Do pay attention to the range of operating voltage in use.

9-2 建议马达在六个月内使用,不要在以下环境中使用及保存:

- 高温和高湿的场所;
- 腐蚀性气体,如: H₂S、SO₂、NO₂、Cl₂;
- 生锈场所。

It is suggested to use the motors within 6 months as possible as you can.

It is not suggested to use or store the motors under the following conditions:

- High temperature and high humidity area.
- Corrosive gas environment, such as H₂S, SO₂, NO₂, Cl₂ etc.
- Dusty areas.

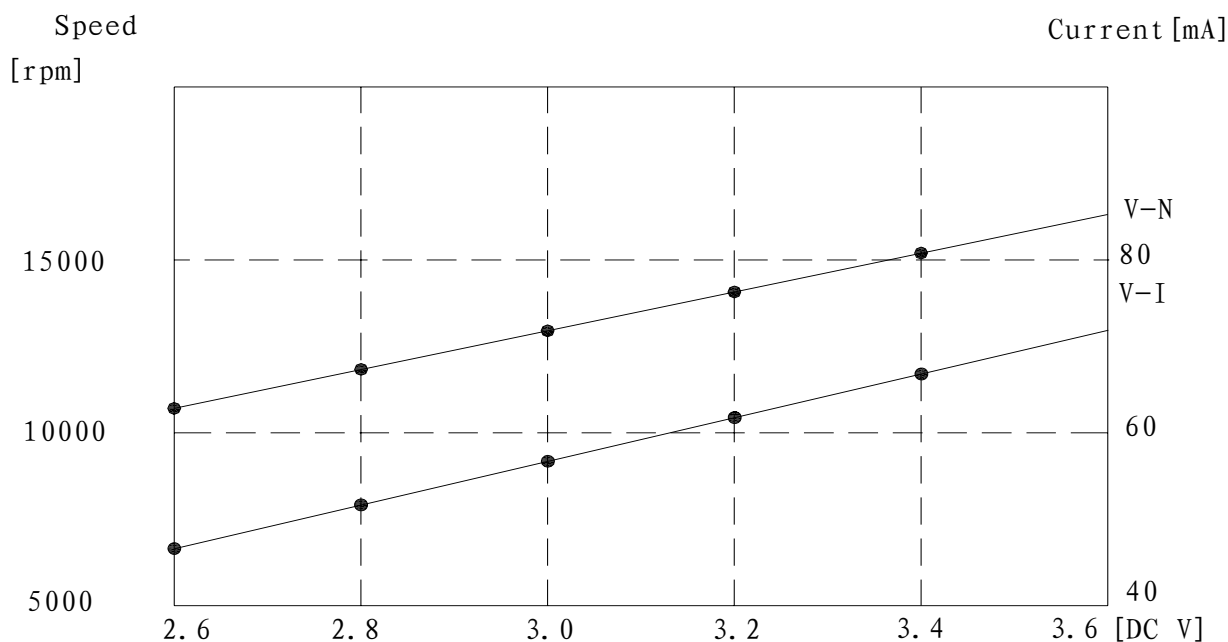
9-3 注意处理马达的工作环境, 避免含铁质物体被马达吸住, 否则马达将会产生噪声, 性能会降低, 从而减少产品可靠性。/ Keep clean the working environments to avoid the objects such as iron powder etc are attracted by the magnet. Otherwise, it would cause noise, function deterioration and lower reliability.

9-4 应确信本产品不会与相关标准、法律、政令相背。/ Be sure not to disobey the local laws and rules.

9-5 拿马达时, 要轻拿轻放。/ The motors should be taken up and placed gently in operation.

9-6 钢板面或边缘有少许锈斑是允许的。/ Slight rust on the edge of the steel housing is permitted.

10. 特性曲线图/Characteristics Graph



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11. 环境管理物质/ Environmental Management Materials:

11.1 本产品应符合RoHS 指令要求和无卤素要求。

The product should be in compliance with RoHS/ REACH requirements:

- * 镉及其化合物最大允许含量为100PPM

Cadmium and Compound: $\leq 100\text{PPM}$

- * 铅及其化合物最大允许含量为1000PPM

Lead and Compound: $\leq 1000\text{PPM}$

- * 汞及其化合物最大允许含量为1000PPM

Hydrargyrum and Compound: $\leq 1000\text{PPM}$

- * 六价铬及其化合物最大允许含量为1000PPM

+6 Chromium and Compound: $\leq 1000\text{PPM}$

- * 多溴联苯及其化合物最大允许含量为1000PPM

PBB and Compound: $\leq 1000\text{PPM}$

- * 多溴二苯醚及其化合物最大允许含量为1000PPM

PBDE and Compound: $\leq 1000\text{PPM}$

- * 氯溴两种卤素之和最大允许含量为1500PPM

The allowed content of Cl and Br is 1500PPM Max for total.

- * 氯卤素最大允许含量为900PPM

The allowed content of Cl is 900PPM Max.




- * 溴卤素最大允许含量为900PPM

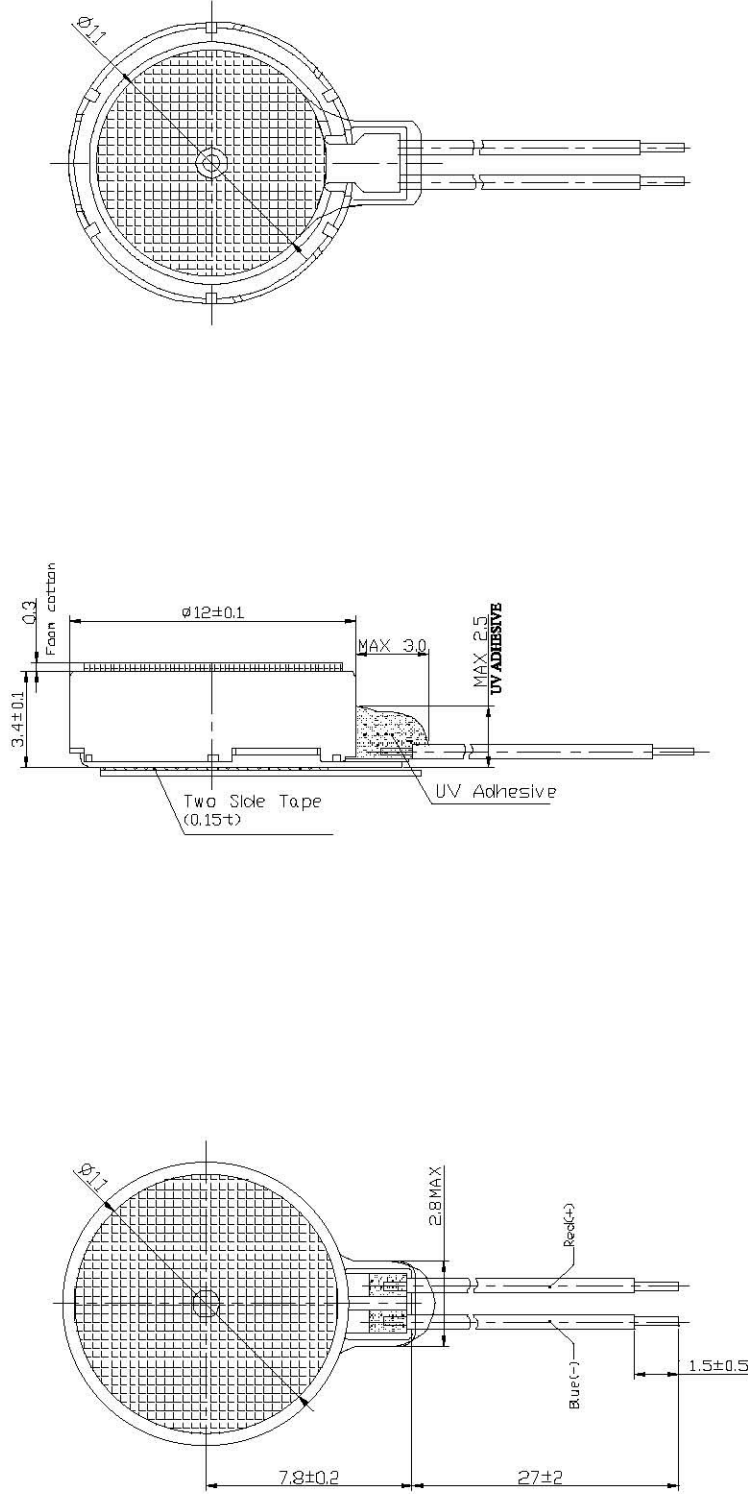
The allowed content of Br is 900PPM Max.

11.2 本品所含有以下物质是RoHS指令豁免项

The below substance contained in the motor is exempted from RoHS directives:

序号 NO.	品名 Part Name	材质 Material	含有材质 Harzadaous Substance	允许容量 Limited Content	部品重量 Weight of Part
#1	含油轴承 Oiled Bearing	铜合金 Copper Alloy	铅 Pb	$\leq 4\%$	$\approx 0.03\text{g}$

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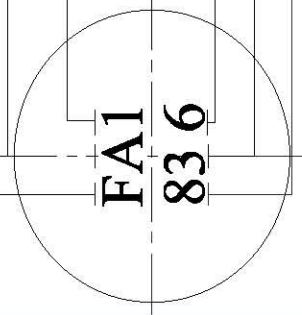
技术要求 TECHNICAL NOTES:
 1. 额定电压 (Rated Voltage): 3.0V DC
 2. 额定电流 (Rated Current): 80mA max
 3. 额定转速 (Rated Speed): 12000±3000rpm/min
 4. 启动电压 (Starting Voltage): 2.3V Max
 5. 绝缘电阻 (Insulation Resistance): ≥10MΩ
 6. 导线规格 (Wires Spec): AWG32# UL3302

印字/ MARK	A	B	D	E	F	I	J	R	S
型号/ MODEL	1234	1227	1034	1030	1027	0834	1020	0830	0827

生产线: ["1"表示"生产一线", 以此类推]

印字	1	2	3	4	5	6	7	8	9	E	F	G	H	I	J	K
印字	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	
印字	17	18	19	20	21	22	23	24	25	26	27	28	29	30	31	

日期: [1-9月份用该月数字, 10月用"A"表示, 11月用"B"表示, 12月用"C"表示]
 年: [取末位数字(例如8表示2018年, 以此类推)]



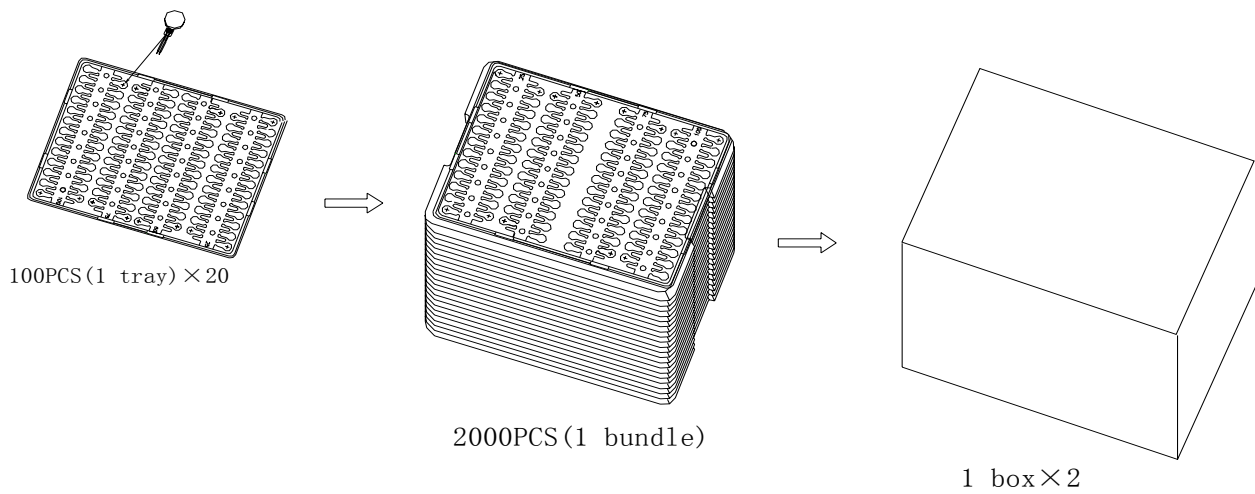
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校对	陈国栋	2019.08.18	
审核	徐旭	2019.08.18	
工艺			
阶段标记		比例	
共 页		第 页	

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外形图

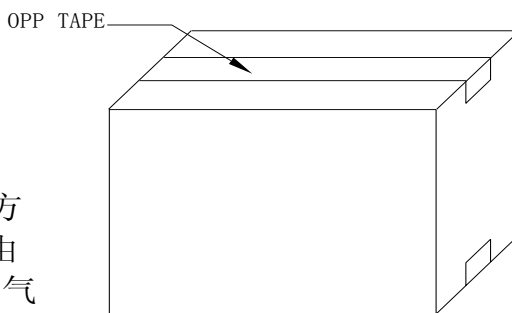
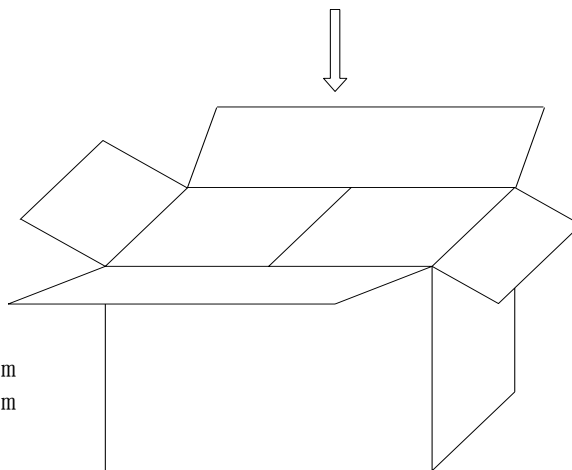
13. 包装/ Packaging:

扁平系列马达包装
Pack drawing of coin type



Remarks:

4000PCS/CTN: 35.8cm × 23.5cm × 13.8cm
8000PCS/CTN: 45.8cm × 35.4cm × 12.8cm



包装试验要求:

沿外包装箱±x, ±y和±z方向, 距水泥地面1.5m高度, 各自由跌落2次, 马达应无机械损伤, 电气性能仍符合标准要求。

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