

力臻股份有限公司 LJ DEVICE CO., LTD.

零件規格書/承認書 SPECIFICATION FOR APPROVAL

CUSTOMER : _____

DESCRIPTION : Electret Condenser Microphone

MODEL : _____ EM9745-FOP-422

CUSTOMER PART NO :

APPROVED SIGNATURES

Rev	Date	Description	Designed	Checked	Approved
А	2006/1/1	Release		Kevin	

臺北市北投區吉利街 131 號 2 樓 2F, NO. 131, JILI ST., PEITOU, TAIPEI, TAIWAN, R.O.C. TEL: 886-2-2827-0158 · FAX: 886-2-2827-0348

Restricted

1.1 Security warning

The information contained in this document is the exclusive property of LJ and should not be disclosed to any third party without the written consent of LJ.

1.2 Publication history

Version	Author	Date	Description
1.4	Tony,Wang	Jun,23,04	 A. Increase the remark that we require to get the feedback from customer in page1. B. Increase the restricted information in page 2. C. Increase the heat shock test in page 4. D. Update "the soldering iron of the 13W" to "the constant temperature soldering iron of more than 60W" in page 5. E. Delete " normal sampling level II " and " the value of AQL is 0.65" in page 6.

1.3 Modification Mark column :

Modified Mark	Modified QTY	Modified p/o No.	Modified position	Modifier/Date

PRODUCT SPECIFICATIONS

Type:Foil Electret Condenser Microphone (RoHS Compliance)Number:EM9745-FOP-422

1. Electrical Characteristics Test Condition (Vs=3.0V RL=2.2K Ω Ta=20± 2° C R.H.=60%~70%)

Item	Symbol	Test Conditions	Min	Standard	Max	Unit
Sensitivity	S	f=1kHz, Pin=1Pa	-44	-42	-40	dB 0dB=1V/Pa
Output Impedance	Zout	f=1kHz, Pin=1Pa			2.2K	Ω
Directivity		Omnidirectional				dB
Current Consumption	I				500	μA
S/N Ratio	S/N(A)	f=1kHz, Pin=1Pa A Curve	58			dB
Decreasing Voltage Characteristic	∆s	f=1kHz, Pin=1Pa Vs=3.0 1.5V			-3	dB
Max Input Sound Pressure Level	MISPL	f=1kHz, THD<2%			120	dB

2. Frequency in Cycles Per Second & Microphone Response Tolerance Window



Microphone Response Tolerance Window

Frequency(Hz)	Lower Limit(dB)	Upper Limit(dB)
100	-6	+3
200	-3	+3
900	-3	+3
1000	0	0
1100	-3	+3
3000	-3	+8
5000	-3	+8
10000	-8	+8

3. Measurement Circuit



4. Test setup Drawing



Operating voltage Range	Storage Temperature Range	Operating Temperature Range	
Vs(V)	Tstg(°C)	Topr(°C)	
1.110	-25 +70	-20 +60	

6. Reliability Test

6.1 Vibration Test

To be no interference in operation after vibrations,10Hz to 55 Hz for 1 minute full amplitude 1.52 mm, for 2 hours at three axises in state of standard packing,sensitivity to be within \pm 3dB from initial sensitivity. (The measurement to be done after 2 hours of conditioning at 20° C, R.H 50%)

6.2 Drop Test

To be no interference in operation after dropped to concrete floor each one time from 1 meter height at three directions in state of Outer packing, sensitivity to be within \pm 3dB from initial sensitivity. (The measurement to be done after 2 hours of conditioning at 20° C, R.H 50%)

6.3 Temperature Test

- a) After exposure at +70° C for 200 hours, sensitivity to be within ±3dB from initial sensitivity. (The measurement to be done after 2 hours of conditioning at 20° C, R.H 50%)
- b) after exposure at -25° C for 200 hours, sensitivity to be within \pm 3dB from initial sensitivity. (The measurement to be done after 2 hours of conditioning at 20° C, R.H 50%)

6.4 Humidity Test

After exposure at +40 $^{\circ}$ C and 90-- 95% relative humidity for 200 hours, sensitivity to be within ±3dB from initial sensitivity.

(The measurement to be done after 2 hours of conditioning at 20° C, R.H 50%)

6.5 Temperature Cycle Test

After exposure at -25° C for 30 minutes, at 20° C for 10 minutes, at+70° c for 30 minutes, at 20° C for 10 minutes,5 cycles, sensitivity to be within $\pm 3dB$ from initial sensitivity. (The measurement to be done after 2 hours of conditioning at 20° C, R.H 50%)

6.6 Soldering Heat Shock

To be no interference in operation after soldering heat shock,temperature $260\pm5^{\circ}$ C for 2 ± 0.5 seconds.If customer confirm to use lead-free soldering,the soldering temperature is $300\pm10^{\circ}$ C for 2 ± 0.5 seconds,sensitivity to be within $\pm1dB$ from initial sensitivity. (The measurement to be done after 30 minutes of conditioning at 20° C, R.H 50%)

6.7 Heat Shock Test

After exposure at -25° C for 30 minutes, at+70° c for 30 minutes,200 cycles, sensitivity to be within \pm 3dB from initial sensitivity.

(The measurement to be done after 2 hours of conditioning at 20° C, R.H 50%)

7. Mechanical Characteristics

7.1 Appearance Drawing



7.2 Weight

Less than 1.0g

7.3 Cautions:

- a.The constant temperature soldering iron of more than 60W shall be applied.
- b.The temperature of the working surface of the the soldering copper shall be below 270 $^{\circ}$ C. If customer confirm to use lead-free soldering,the soldering temperature is $300 \pm 10^{\circ}$ C for 2 ± 0.5 seconds.
- c.ECM shall be soldered fixed on the metal block (heat sink)which has the higher radiation effects Said heat sink shall contact with each of ECM.
- d. The soldering time for each terminal shall be 1--2 seconds.
- e. The pin hole after soldering shall be avoided.
- f. ECM may easily destroyed by the static electricity, and the countermeasure for elimination the static electricity (the ground or soldering copper, for worktable and for human body)shall be executed.

8. Packaging

8.1 Package dimension figure

	DRAWING	QTY(PCS)	SIZE(MM)	MARKING
PACKING		100	100X100X12	AS CUSTOMER'S P.O
MIDDLE BOX				
INNER BOX		6000	525X160X120	AS CUSTOMER'S P.O
OUTER BOX		12000	535X265X190	AS CUSTOMER'S P.O

8.2 Package labeling

8.2.1 The facing of a quilt labeling



8.2.2 The obverse labeling



8.2.3 The obverse labeling

According to the requirement from customer.

9. Output Inspection standard

Output inspection standard is excuted according to $~~{{{\left\langle {\text{JIS-Z9015}} \right\rangle }}}$.